DIXIE-NARCO

*Service Bulletin #*___
146

Date: September 26, 1972
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MODELS: 1. All 6 Flavor Adaptables, DN174-6; DN204-6; DN246-6.
2. Automatics, DN174-6; DN204-6; DN246-6.

SUBJECT: a. Modified Formed Shim for Bottle Vending.
b. Removal of Vinyl Tubing from Top Bale. (Front Vinyl Tube Only)
c. Revised Shim List.

REASON: To provide an improved formed shim like the shim used in current production models.

Formed Shim Requirements
For one (1) Vender: 6 B164,070,800.23 Left Hand Formed Shim
6 B164,070,700.23 Right Hand Formed Shim

DO THIS: 1.a. There are two (2) pieces of Vinyl tubing on the top bale, one (1) on the front section of the bale, the other on the rear section of the bale.

* b. Remove the Vinyl tube from the FRONT SECTION of the top bale only.
c. DO NOT REMOVE VINYL TUBING FROM THE LOWER BALE.
d. See Fig. 1 - When work is completed, the bale assembly will look like this.

2. Discard original Formed Shim.
3. Install New Formed Shim using original Flat Shims in accordance with Shim Call Out, Page 2 of this Service Bulletin. (Note: Flat Shim was not changed or modified, part number B147,070,080.63).

NOTE: 1. Rather than attempt to hold the top bale with one (1) hand while cutting off the tubing with the other hand, let the top bale jam against a wooden block or bottle. Now the vinyl tubing can be removed safely from the front section of the top bale.
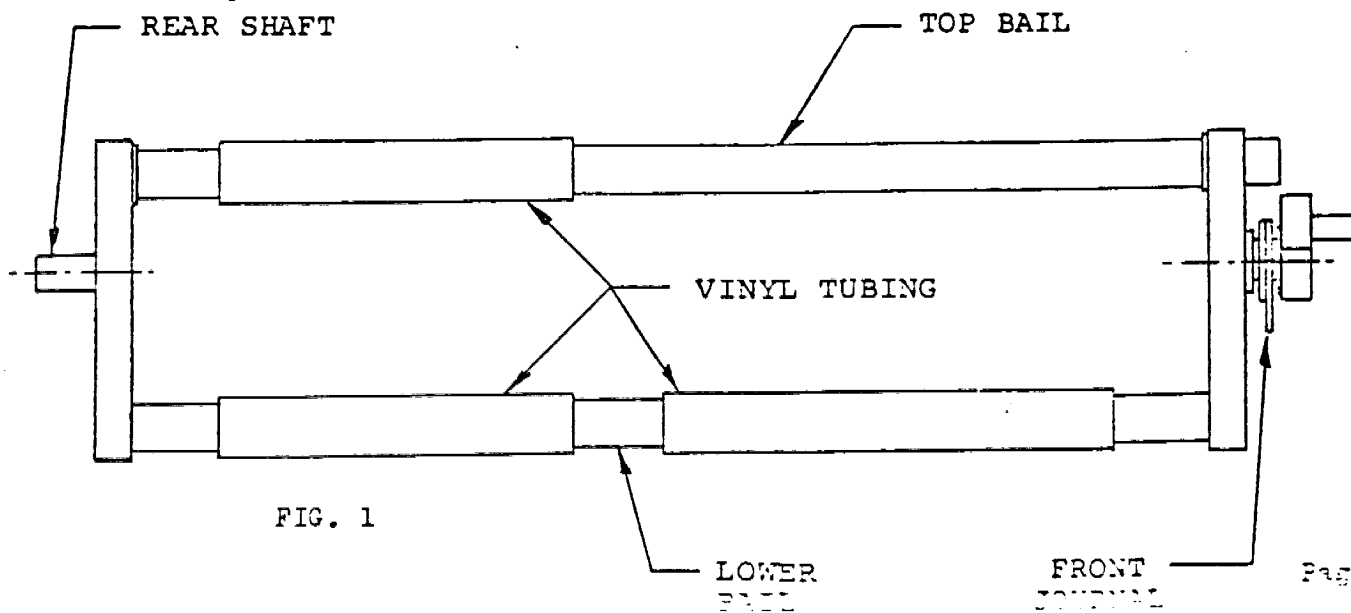
REAR SHAFT   TOP BAIL

VINYL TUBING

FIG. 1

LOWER   FRONT   Page 1
BAIL   JOURNAL

Shims Req'd. EACH SIDE
of Column

Returnable Bottles	Formed	Flat
6-1/2 oz. Coke -	1	1
6-1/2 oz. Dr. Pepper - - - - - - - - - - - - - - - - - 1		3
7 oz. Sprite - 1		1
7 oz. Tab -	1	1
7 oz. Fanta -	1	1
10 oz. Coke -	1	1
10 oz. Sprite -	1	1
10 oz. Tab -	1	1
10 oz. Fanta -	1	1
10 oz. Dr. Pepper - - - - - - - - - - - - - - - - - -	1	0
12 oz. Coke -	0	0
12 oz. Sprite -	0	0
12 oz. Tab -	0	0
12 oz. Fanta -	0	0

Nonreturnable Bottles

	Formed	Flat
10 oz. Coke -	1	0

Cans

	Formed	Flat
12 oz. 2-11/16 x 4-13/16 - - - - - - - - - - -	0	0

NOTE: If cans of a different diameter and a different length
       are to be vended, please contact the factory for additional
       information.